



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3001

Job Sheet 176227



Part No: 646.3001

Job Qty: 8 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	8 Ea		4/27/18	0.00	0.00	Start Up Stores/Pkg-2			APR 25 2018
110	Packaging	8 pcs		4/27/18	0.00	0.00	Packaging1-1			MAY 24 2018
120	Small Fab	8 pcs		4/27/18	0.00	8.79	Small Fab-1			
130	QC	8 pcs		4/27/18	0.00	0.00	QC5			MAY 28 2018
140	Packaging	8 pcs		4/27/18	0.00	0.00	Packaging3-1			MAY 28 2018
150	QC21-SA	8 Ea		4/27/18	0.00	0.00	QC21			MAY 29 2018

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE

Descriptions: 598: 138792 exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	8 Ea (1 ea)	90-Start up Operation	504732016 50508301
646.3011	RH Half	8 Ea (1 ea)	90-Start up Operation	5047520
646.3012	Lower Guide 50509341x1	8 Ea (1 ea) 50508321	90-Start up Operation	503914161
646.3013	Blade	8 Ea (1 ea)	90-Start up Operation	5027851 501348117
646.3014	Blade	8 Ea (1 ea)	90-Start up Operation	503034215 501352613
646.3015	Blade	8 Ea (1 ea)	90-Start up Operation	5050832 5068686
MS21042L08	Nut	152 Ea (19 ea)	90-Start up Operation	50504166
MS27039-08-19	Screw	152 Ea (19 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	304 Ea (38 ea)	90-Start up Operation	Fml38336-9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	8	20	0
	646.3011	8	26	0
	646.3012	8	15	0
	646.3013	8	15	0
	646.3014	8	19	0
	646.3015	8	0	0
	MS21042L08	152	2,249	0
	MS27039-08-19	152	1,574	0
	NAS1149FN832P	304	2,451	0



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Container No: S074016



Part: 646.3001

Job No: 176227

Serial No/Batch: S074016

Revision:

Inspector:

Date: 05/24/16

Part Specifications
Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002799	S047320	646.3010	LH Half	S047319	CCK101	4
002799	S065084	646.3011	RH Half	S047580	CCK101	8
002799	S039946	646.3012	Lower Guide	FM138563.0	CCK013	4
002799	S027785	646.3013	Blade	S027784	CCK101	1
002799	S065083	646.3013	Blade	S043489	CCK101	7
002799	S030340	646.3014	Blade	S030338	CCK102	5
002799	S065080	646.3014	Blade	S043526	CCK101	3
002799	S065074	MS21042L08	Nut	S056466	ST303	152
002799	S065073	MS27039-08-19	Screw	S044235	ST277	152
002799	S065072	NAS1149FN832P	Washer	FM138336-9	GA020	304

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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